

SCOTCH PAINT CORPORATION

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5000 ACRY-NAMEL Acrylic Semi-Gloss Enamel

DESCRIPTION

5000 ACRY-NAMEL: A professional quality semi-gloss enamel made with acrylic resin. It is designed for the demanding professional painter. ACRY-NAMEL exhibits excellent hide, color retention and is formulated to be non-yellowing. 5000 can be applied on both exterior and interior surfaces, for darker colors we recommend use of our 7000 Series ACRY-SHEEN or our 8000 Series EVER-GLOSS lines.

COLORS

White, Stock Colors and Tints.
Factory Custom colors 100 gallon minimum.

PACKAGING

Quarts, gallons, 5 gallon pails

FINISH

Semi-Gloss

SUBSTRATES

Properly primed wood, metal, and masonry.

DRYING TIME

To touch - 1 hour
To recoat - 8 hours
Under normal weather conditions @70°F,
50 relative humidity

COVERAGE

350 to 450 sq. ft. per gallon

SURFACE PREPARATION

All surfaces must be clean and dry and free of dust, loose paint, and surface contaminants that may impair adhesion.

V.O.C. Does not exceed 50 grams/liter

APPLICATION

Airless or conventional spray, brush or roll.

PRIMER

BLOCK =	#S105 Block Filler
DRYWALL=	#PV101 PVA Sealer
	#7509 "F" Stop
TILT-UP or	#95 Busan Acrylic Primer
BRICK =	#330 Draw-Tite Primer
	#95 Busan Primer
WOOD,NEW =	#63 Dynacoat Enamel Undercoat (Interior only)
	#300 Bus-Stop 100% Acrylic Primer
	#97 100% Acrylic Primer
PREVIOUSLY PAINTED =	#902 Red Oxide Primer
	#905 Gray Primer
METAL:	
FERROUS =	#95 Busan Primer or
	#908 Zinc Phosphate
NON-FERROUS =	#300 Bus-Stop 100% Acrylic Primer
	#97 100% Acrylic Primer

THINNING

Small amount of Water if required.

CLEAN-UP Soap and warm water clean up.
(a rinse with lacquer thinner or brush cleaner may be necessary)

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